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D206-836-111
Job Sheet 168321



Part No: D206-836-111

Job Qty: 1 ea

Part Name: Crosstube Antenna Mount Universal



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/16/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A SHEET 7 IPP REV:A 13.04.18 NEW ISSUE DD VERF:JLM IPP REV:B 13.07.18 AS PER ECN13-561 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		11/16/17	0.00	0.00	Packaging1		
120	QC	1 pcs		11/16/17	0.00	0.00	QC4		
125	DC	1 pcs		11/16/17	0.00	0.00	DC		
130	Packaging	1 pcs		11/16/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		11/16/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile and create labels as per PPP D206-836-111 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D206-836-111 Location : FG122

fg 122 DEC 05 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	- AN4-11A 5015745	2	139	0	0
	- AN4-16A 3015744	2	101	0	0
	- D2732-030 5015738	2	522	0	0
	- D4853-1 5015718	1	9	0	0
	- D4853-3 5015712	1	7	0	0
	- D4853-5 5015680	1	15	0	0
	- D4853-7 5015675	1	10	0	0
	- D4854-1 5015668	1	5	0	0
	- D4854-3 5015661	1	8	0	0
	- D4854-5 F158151	1	1	0	0
	- D4854-7 F147723	1	7	0	0
	- D4855-1 5015629	1	12	0	0
	- MS21042L4 5016369	4	1,406	0	0
	- NAS1149D0432J 5015278	8	816	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 8:07 AM dart.boucher.sylvie

WORK ORDER NON-CONFORMANCE / UPDATE



Work Order update only

QA Closed: _____ Date: _____

DQA: _____ Date: _____

Work Order: Part No. _____ NCR No. _____		DISPOSITION Skid-tube ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Miller ☐ Engineering ☐ Quality ☐ Other ☐		AGAINST DEPARTMENT/PROCESS Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Counter-sink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Marks/Chatter ☐ Wave/Twist in Tube ☐ Heat Treat ☐ Crushing ☐ Cuffs ☐ Cracks ☐		Positioning Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		Root Cause No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		OTHER: _____	
Work Order: Part No. _____ NCR No. _____		DISPOSITION Skid-tube ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Miller ☐ Engineering ☐ Quality ☐ Other ☐		AGAINST DEPARTMENT/PROCESS Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Counter-sink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Marks/Chatter ☐ Wave/Twist in Tube ☐ Heat Treat ☐ Crushing ☐ Cuffs ☐ Cracks ☐		Positioning Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		Root Cause No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		OTHER: _____	

Mfg Date: 12/01/17
Job No: 168321

PART NO: D206-836-111
Revision:
Operation: Start up Operation
Change No:



DART
AEROSPACE
S016371

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QC / QA Coordinator Approval
 Lead hand / Supervisor Approval Verification
 Completed By
 MRB (QS1042) Approval

5. PARTS LIST

Qty -019	Qty -111	Part Number	Description
X		D350-836-019	CROSSTUBE ANTENNA MOUNT KIT AS350/355 (P162-350)
	X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
	1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
	1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
	1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
	1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	AN4-16A	BOLT
2	2	AN4-11A	BOLT
8	8	NAS1149D0432J	WASHER
4	4	MS21042L4	LOCKNUT